

WHAT IS CLAIMED IS:

5 *Sub 1* 1. An apparatus for repairing a pipe having a damaged section in the form of holes, perforations, cracks and the like, comprising:

an elongated cylindrical barrel having an open lower end, a closed upper end and a first bore therebetween, the closed
10 upper end including a second bore;

a plunger assembly including a plunger slidably received in the first bore, the plunger assembly further including an elongated tube having a plurality of orifices in fluid communication with the interior of the tube at a lower end
15 thereof, the lower end of the tube being connected to the plunger, the tube being slidably received in the second bore;

a coiled patch having spring-like properties, the patch being loaded into the first bore via the open lower end of the barrel and being disposed proximate to the plunger; and

20 wherein pressurized hydraulic fluid may be applied to an upper end of the elongated tube, the fluid exiting the orifices in the lower end, causing the barrel to move upwardly with respect to the plunger, thereby ejecting the patch from the barrel, wherein the patch uncoils against the wall of the pipe
25 sealing the damaged portion thereof.

2. The apparatus for repairing a pipe of claim 1, wherein the elongated tube and plunger barrel include holes, wherein a shear pin may be inserted into the holes thereby holding the tube
30 and barrel in position to prevent unintentional deployment of the patch; the shear pin being sized to shear upon the application of pressurized hydraulic fluid to the tube.

3. The apparatus for repairing a pipe of claim 1, wherein
35 the hydraulic fluid is selected from the group consisting of

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water, compressed air, inert gas, and solid propellant produced gas.

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4. The apparatus for repairing a pipe of claim 1, wherein the upper end of the elongated tube is adapted to receive a hydraulic fitting.

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5. The apparatus for repairing a pipe of claim 1, wherein the patch is formed from spring-steel sheet stock and includes an inside edge and an outside edge, wherein the inside edge includes a plurality of spaced slots for engagement with a plurality of clips of like size and spacing formed on a rolling tool, wherein the patch is coiled via the rolling tool.

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6. The apparatus for repairing a pipe of claim 5, wherein the spaced slots and clips are D-shaped in configuration.

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7. The apparatus for repairing a pipe of claim 5, wherein the outside edge of the metal patch includes a plurality of holes of predetermined size and spacing, wherein the holes increase the ability of the patch to adhere to [the inner wall] of the damaged tube. NAB NAB

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8. The apparatus for repairing a pipe of claim 1, wherein the patch is formed ^{of} spring-steel sheet stock having a thickness within the range of about .004 to about .030 inches.

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9. The apparatus for repairing a pipe of claim 1, wherein the patch is formed ^{of} Type 301 full hard stainless steel sheet stock having a thickness within the range of about .004 to about .030 inches.

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10. An apparatus for repairing a pipe having a damaged section in the form of holes, perforations, cracks and the like, comprising:

an elongated plunger barrel having an open lower end, a closed upper end and a first bore therebetween, the upper end being closed by an attached top plate, the top plate including a second bore;

10 a plunger assembly, the plunger assembly including a plunger slidably received in the first bore of the barrel and having a top surface, the plunger assembly further including an elongated pull-tube having a plurality of orifices at a lower end thereof, the orifices being in fluid communication with the interior of the pull-tube, the pull-tube being connected to the top surface of the plunger and being slidably received in the second bore of the top plate of the barrel, the pull-tube being spaced within the barrel in such a manner that an enclosed volume is defined between the top surface of the plunger and the top plate of the barrel;

a coiled patch having spring-like properties, the patch being loaded into the open lower end of the barrel and being disposed proximate to the plunger; and

wherein pressurized hydraulic fluid may be applied to an upper end of the elongated pull-tube, the fluid exiting the orifices in the lower end thereof, thereby filling the defined volume and causing ^{the} barrel to move upwardly with respect to the pull-tube and plunger thereby ejecting the patch from the barrel, wherein the patch uncoils against the wall of the pipe sealing the damaged portion thereof.

11. The apparatus for repairing a pipe of claim 10, wherein the pull-tube and plunger barrel include holes, wherein a shear pin may be inserted into the holes thereby holding the pull-tube and barrel in position to prevent unintentional deployment of the

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patch, the shear pin being sized to shear upon the application of hydraulic pressure to the pull-tube.

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12. The apparatus for repairing a pipe of claim 10, wherein the hydraulic fluid is selected from the group consisting of water, compressed air, inert gas, and solid propellant produced gas.

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13. The apparatus for repairing a pipe of claim 10, wherein the upper end of the pull-tube is adapted to receive a hydraulic fitting.

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14. The apparatus for repairing a pipe of claim 10, wherein the patch is formed spring-steel sheet stock having a thickness within the range of about .004 to about .030 inches.

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15. The apparatus for repairing a pipe of claim 10, wherein the patch is formed Type 301 full hard stainless steel sheet stock having a thickness within the range of about .004 to about .030 inches.

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16. The apparatus for repairing a tube of claim 10, wherein the patch is formed from metal sheet stock and includes an inside edge and an outside edge, wherein the inside edge includes a plurality of spaced slots for engagement with a clips of like size and spacing formed on a rolling tool, wherein the patch is coiled via the rolling tool.

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17. The apparatus for repairing a tube of claim 16, wherein the spaced slots and clips are D-shaped in configuration.

18. The apparatus for repairing a tube of claim 16, wherein the outside edge of the metal patch includes a plurality of holes

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of predetermined size and spacing, wherein the holes increase the
ability of the patch to adhere to ^{NRB}the inner wall of the damaged
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19. A method for repairing an oil wellbore casing having
a damaged section in the form of holes, perforations, cracks and
the like, comprising the steps of:

10 supplying a patch delivery tool, the delivery tool
comprising a hydraulically activated plunger slidably received in
a plunger barrel, the barrel having sufficient depth to receive
a patch, wherein the patch is positioned proximate to and below
the plunger;

15 supplying a flat metal patch of predetermined shape and
thickness, the patch including a plurality of spaced slots along
one side for engagement with a rolling tool;

supplying a rolling tool with a plurality of clips
engageable with the slots of the patch;

20 engaging the clips of the rolling tool with the slots of the
patch and rolling the flat patch into a coiled cylindrical
configuration;

loading the patch into the barrel of the delivery tool;

25 deploying the loaded delivery tool over a wellbore to be
patched;

connecting the delivery tool to a lowering cable and a
source of pressurized hydraulic fluid;

lowering the delivery tool in the wellbore to a location
proximate the damaged ^{section}portion of the well casing; and

30 deploying the patch from the delivery tool by supplying
pressurized hydraulic fluid to the hydraulically activated
plunger, wherein the patch uncoils upon deployment and seals the
damaged ^{section}portion of the well casing.

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20. A patch for sealing a pipe having a damaged section in the form of holes, perforations, cracks and the like, comprising:
5 a flat sheet of spring-like material having a first longitudinal edge and a second longitudinal edge, the first longitudinal edge having a plurality of slots, wherein the slots may be engaged by a tool for rolling the patch into a cylindrical coil, the second longitudinal edge having a plurality of holes
10 of predetermined spacing along a portion of the edge.

21. The patch of claim 20, wherein the corners of the first longitudinal edge are formed with a chamfer, wherein the chamfers function to reduce the risk of subsequently deployed downhole
15 tools becoming caught on the patch.

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